

# imc C-SERIES: CS-1208-FD

# Compact, intelligent and extensively equipped measurement system for voltage measurements



device type: CS-1208-FD (Fig. similar), 8 analog measurement inputs

The CS-1208 model of the imc C-SERIES is a 8-channel measurement system for tasks that involve voltage and current measurements at sampling rates of up to 100 kHz per channel. In particular, the high bandwidth of 48 kHz, the input ranges from 50 V to 5 mV and the low signal noise predestine this device for high-performance voltage measurements.

Additional pulse counter inputs support direct measurement of RPM, velocity or displacement or event counting. Two integrated CAN FD nodes allows communication with control units (ECUs) and acquisition of vehicle or machine data, CAN based sensors or additional CAN measurement modules of the imc CANSAS series.

### imc C-SERIES - complete, compact and portable measurement devices

The imc C-SERIES is a family of device models each having a fixed hardware configuration. These measurement systems can operate in conjunction with a connected PC (via Ethernet) for setup, data storage and visualization, or in autarkic stand alone mode. In case of power outages, full data integrity on the built-in Flash removable memory volume is ensured by means of UPS buffering, which ensures the safe termination and storage of all open measurement data files.

All C-SERIES-FD devices come standard with two CAN interfaces, which can be operated both in standard-CAN mode and in extended CAN FD configuration (FD: flexible Data Rate with an extended data rate of up to 8 MBaud). Since the operation mode can be software-configured separately for each node, the user benefits from a maximum flexibility and 100% backward compatibility with predecessor models such as the C-SERIES-N.



#### **Highlights**

- Integrated CAN FD-Interface
- Real-time signal processing and closed loop control and test automation with imc Online FAMOS
- Counter inputs (measurement of RPM, speed, angle, time, events etc.)
- Digital inputs and outputs
- Analog outputs (DAC)
- Data storage to onboard flash media (CF card) or network harddrive (NAS etc.)
- Complex triggering system, PC independent
- Optional internal WiFi (WLAN) adaptor
- Supports platform independent remote access via standard interner browser (optionally integrated imc REMOTE Webserver)
- Networking (TCP/IP) and synchronizable with other imc measurement systems via:
  - isolated Sync-Signal (DCF-77, IRIG-B)
  - network based via NTP
  - GPS
- Measurement channel extension via direct connection of CAN based measurement modules of the imc CANSAS series
- In conjunction with the operating software imc STUDIO the devices are immediately ready to take measurements with all functionality supported.

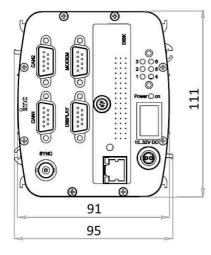
#### Overview of the available CS-1208 devices

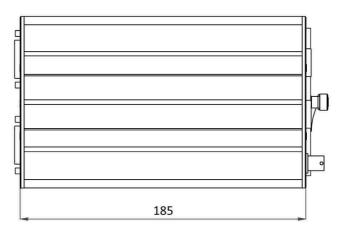
Order code	article no.	housing	analog channels	properties		
CS-1208-FD	14000115	CS alu profile 8		CAN FD and Super-Cap UPS		
CS-1208-FD-ET	14100055			for extended temperature range		

## **Extra option (factory order option)**

• Internal WiFi-adaptor

## Mechanical drawings with dimensions





CS device shown in standard operating orientation.

#### Software minimum requirements

Operation of the "FD" series devices requires operating software of the following group: imc STUDIO 5.0 R9 associated with firmware and driver package imc DEVICES 2.9 R6.



13500177

#### **Included accessories**

AC/DC power adaptor 110-230V AC (with appropriate LEMO plug)				
CRPL/AC-ADAP-60W-1B 24 V DC, 60 W, LEMO.1B.302				
DSUB-15 plug				
2x ACC/DSUBM-U4	DSUB-15 plug with screw terminals for 4-channel voltage measurement	13500166		
1x ACC/DSUBM-DI4-8	DSUB-15 plug for 8 digital inputs	13500174		
1x ACC/DSUBM-DO8	DSUB-15 plug for 8 digital outputs	13500173		
1x ACC/DSUBM-ENC4	DSUB-15 plug for 4 incremental inputs	13500171		

Documents
Getting started with imc C-SERIES (one copy per delivery)
Device certificate

DSUB-15 plug for 4 analog outputs

Miscellaneous
1x Ethernet network cable with latch protection (uncrossed, 2 m)
1x LEMO.1B plug (ACC/POWER-PLUG1)

## **Optional accessories**

1x ACC/DSUBM-DAC4

DSUB-15 plug				
ACC/DSUBM-I4	DSUB-15 plug with screw terminals for 4-channel current measurement of up to 50 mA (50 $\Omega$ shunt, scaling factor: 0.02 A/V)	13500168		
ACC/DSUB-ICP4	DSUB-15 plug for 4 IEPE/ICP sensors, BNC connection	13500032		
ACC/DSUBM-ICP2I-BNC-S	DSUB-15 plug for 2 IEPE/ICP sensors <sup>1</sup> , BNC connection, isolated, <b>slow</b>	13500293		
ACC/DSUBM-ICP2I-BNC-F	DSUB-15 plug for 2 IEPE/ICP sensors <sup>1</sup> , BNC connection, isolated, <b>fast</b>	13500294		

Mounting brackets for fixed installations				
C/CS-BRACKET-90 mounting bracket 90°; mounting CS devices on a flat surface 1400006				
C/CS-19"-RACK	19" RACK for up to 4 CS devices	14000091		

Documents				
SERV/CAL-PROT	Calibration protocol per amplifier	150000566		
	imc manufacturer calibration certificate with measurement values and list of calibration equipment used (pdf).			
SERV/CAL-PROT-PAPER	Calibration protocol per amplifier (paper print)	150000578		
	imc manufacturer calibration certificate with measurement values and list of calibration equipment used with signature and seal.			

Device certificates and calibration protocols: Detailed information on certificates supplied, the specific contents, underlying standards (e.g. ISO 9001 / ISO 17025) and available media (pdf etc.) can be found on our website, or you can contact us directly.

## Further accessories (see separate price list of the accessories)

- recommended and verified removable flash storage media
- external display (via DSUB-9)
- GPS-receiver (with DSUB-9 connection)

<sup>1</sup> When using the 2-channel plug only two channels (first and third channel) out of four are usable.



# **General Technical Specs**

Terminal connection				
Parameter	Value	Remarks		
Terminal connection	2x DSUB-15	8 analog inputs		
Terminal connection	1x DSUB-15	8 digital inputs		
DI, DO, INC, DAC	1x DSUB-15	8 digital outputs		
	1x DSUB-15	4 counter inputs		
	1x DSUB-15	4 analog outputs		
Further terminal connection	RJ45	Ethernet (100 Mbit), PC/network		
	CF-Card Slot	removable storage		
	2x DSUB-9	two CAN FD nodes		
	DSUB-9	external display		
	DSUB-9	external GPS module		
	BNC	synchronization		
	LEMO FGG.1B.302	supply		
Weight	approx. 2 kg			
Dimensions (WxHxD) in mm	95 x 111 x 185			

Power supply	Value	Remarks
Power supply	10 V to 32 V DC	
Max. power consumption	<20 W	
Isolation of supply input	not-isolated	
AC/DC adaptor	110 V to 230 V AC	external adaptor included in delivery
Auto start upon power up	configurable	automatic start of measurement

UPS and Data integrity	Value	Remarks
Autarkic operation without PC	✓	
Self start (automatic data acquisition operation)	configurable	timer, absolute time, automatic start when power supply is available
Auto data-saving upon power outage	~	buffering (UPS) with "auto-stop": auto-stop of measurement, data storage and automatic shutdown
UPS	integrated	Super-Caps
Charging time of the Super-Caps	360 s	minimum required active operation for full UPS functionality
UPS coverage	complete system	
UPS delay per power outage	1 s	"buffer time constant": required duration of a continuous outage that will trigger auto shutdown procedure
		fix parameter: not changeable in device configuration!
Effective buffer capacity	100 mWh	sufficient for auto-stop (max. 12 s); with fully charged Super-Caps (after minimum operating duration)



Data acquisition, trigger				
Parameter	Value	Remarks		
Max. aggregate sampling rate	400 kS/s			
Channel individual sampling rates	selectable in 1–2–5 steps			
Number of sampling rates: analog channels, DI and counter	2	usable simultaneously in one configuration		
Number of sampling rates:				
fieldbus channels	arbitrary			
Number of sampling rates: virtual channels	arbitrary	data rates generated via imc Online FAMOS (e.g. via reduction)		
Monitor channels	✓   of the types:   analog, DI and counter   (incremental counter) and CAN	doubled channels with independent sampling and trigger settings		
Intelligent trigger functions	~	e.g. logical combination of multiple channel events (threshold, transition) to create triggers that start and stop acquisition of assigned channels		
Multi.triggered data acquisition	✓	multiple trigger-machines and multi-shot		
Independent trigger-machines	48	start/stop, arbitrary channel assignment		
Direct onboard data reduction: arithmetic mean, min, max.	<b>~</b>			
Extensive real-time calculation and control functions	<b>✓</b>	included in standard delivery (via imc Online FAMOS)		
External GPS signal receiver	0			
Internal WiFi (WLAN) adaptor	O IEEE 802.11g (1 antenna) max. 54 Mbit/s			



Maximum chan	nel count pe	r device							
Active channels		512	active channels of the current configuration: Total sum of analog, digital, fieldbus and virtual channels as well as possible monitor channels						
Fieldbus channels		1000	Number of defined channels (active and passive); Currently activated channels are limited by the total number of activated channels (512).				er of		
Process vector variables		800	The process vector is a collection of single-value variables, each containing the latest current measured values. A process vector variable is automatically created for each channel.						
		without mor	without monitor channels			with monitor channels			
Channel type	determined by	limit (aktive+passive)	activated	total activated	limit (aktive+pass	limit (aktive+passive)		total activated	
Analog channels	depending device type	824	824		Channel Monitor	824 824	1648		
Incremental counter	standard	4	4		Channel Monitor	4	4		
Digital DI-Ports	standard	1	1	512	Port Monitor	1	1	512	
Digital DO/DAC- Ports	standard	2	2	312	Port	2	2	312	
Fieldbus- channels	definable (dbc)	1000	512		Channel Monitor	1000	512		
Virtual channels (OFA)	definable (OFA)	-	512		-	-	512		

DI-ports (respectively channels) have monitor-ports, DO/DAC-ports in contrary do not have monitor-ports



Storage, signal processing			
Parameter	Value	Remarks	
Internal flash storage	CF-card	removable cover for the CF slot	
Removable flash storage media	CF	recommended media available at imc; the specified operating temperature range of the media is relevant	
Storage on NAS (network storage)	✓	alternatively to onboard Flash storage	
Arbitrary memory depth with pre- and post trigger	~	maximum pretrigger limited by size of Circular Buffer RAM; posttrigger only limited by available mass storage (Flash)	
Circular buffer mode	✓	cyclic overwrite of circular buffer memory on mass storage media	
Synchronization	DCF 77	Master / Slave	
	GPS	via external GPS-receiver	
	IRIG-B	TTL	
	NTP	via network	

Operating conditions				
Parameter	Value	Remarks		
Operating environment	dry, non corrosive environment within specified operating temperature range			
Rel. humidity	80% up to 31°C, above 31°C: linear declining to 50%	according IEC 61010-1		
Ingress protection rating	IP20			
Pollution degree	2			
Operating temperature (Standard)	-10°C to +55°C	without condensation		
Operating temperature (extended: "-ET" version)	-40°C to +85°C	condensation temporarily allowed		
Shock- and vibration resistance	IEC 61373, IEC 60068-2-27 IEC 60068-2-64 category 1, class A and B MIL-STD-810 Rail Cargo Vibration Exposure U.S. Highway Truck Vibration Exposure			
Extended shock- and vibration resistance	upon request	specific tests or certifications upon request		



# Synchronization and time base

Time base of individual device without external synchronization				
Parameter Value typ. min. / max. Remarks				
Accuracy RTC		±50 ppm	not calibrated (standard devices), at 25°C	
		1 μs (1 ppm)	calibrated devices (upon request), at 25°C	
Drift	±20 ppm	±50 ppm	-40°C to +85°C operating temperature	
Ageing		±10 ppm	at 25°C; 10 years	

Time base of individual device with external synchronization signal					
Parameter	GPS	DCF77	IRIG-B	NTP	
Supported formats	NMEA / PPS <sup>(1)</sup>		B000, B001 B002, B003 <sup>(2)</sup>	Version ≤4	
Precision		±1 μs		<5 ms after ca. 12 h <sup>(3)</sup>	
Jitter (max.)		±8 μs			
Voltage level	TTL (PPS <sup>(1)</sup> ) RS232 (NMEA)	5 V TTL level			
Input impedance	1 kΩ (pull up)	20 kΩ (pull up)			
Input connection	DSUB-9 "GPS" not isolated	BNC "SYNC" (isolated) (test voltage: 300 V, 1 min.)		RJ45 "LAN"	
Cable shield connection		BNC: isolated Signal-GND (marked with yellow ring)			

Synchronization of multiple devices via DCF (Master/Slave)			
Parameter	Value typ.	min. / max.	Remarks
Max. cable length		200 m	BNC cable type RG58 (propagation delay of cable needs to be considered)
Max. number of devices		20	only slaves
Common mode SYNC not-isolated	0 V		with non-isolated BNC connector: devices must have the same ground voltage level, otherwise signal integrity issues (signal artifacts and noise) may result
SYNC isolated		max. 50 V	with isolated BNC connector: SYNC-signal is already internally isolated, for reliable operation even with different ground voltage level (ground loops)
Voltage level	5 V		
DCF input/output	"SYNC" co	onnection	BNC

<sup>(1)</sup> PPS (Pulse per second): signal with an impulse >5 ms is necessary

<sup>(2)</sup> using BCD information only

<sup>(3)</sup> Max. value, concerning the following condition: first-synchronization



# **CS-1208-FD** analog inputs

Channels, measurement modes			
Parameter	Value	Remarks	
Analog inputs	8	4 channels per plug (2x DSUB-15)	
Measurement modes	voltage measurement current measurement current fed sensors (IEPE/ICP)	voltage (ACC/DSUBM-U4) shunt plug (ACC/DSUBM-I4) with DSUB-15 expansion plug: ACC/DSUB-ICP4, not isolated ACC/DSUBM-ICP2I-BNC-S/-F <sup>1</sup> , isolated	

Sampling rate, Bandwidth, Filter, TEDS			
Parameter	Value	Remarks	
Sampling rate	≤100 kHz	per channel	
Bandwidth	0 Hz to 48 kHz 0 Hz to 30 kHz	-3 dB -0.1 dB	
Filter (digital)  cut-off frequency  characteristic  order	10 Hz to 20 kHz	Butterworth, Bessel low pass or high pass filter: 8th order band pass: LP 4th and HP 4th order Anti-aliasing filter: Cauer 8.order with f <sub>cutoff</sub> = 0.4 f <sub>s</sub>	
TEDS	conforming to IEEE 1451.4 Class II MMI	esp. with ACC/DSUBM-TEDS-xx (DS2433) not supported: DS2431 (typ. IEPE/ICP sensor)	
Characteristic curve linearization	user defined (max. 1023 supporting points)		

General			
Parameter	Value typ.	min. / max.	Remarks
Overvoltage protection		±80 V ±50 V	permanent, differential input range >±10 V or device switched off input range ≤±10 V
Input coupling	D	C	
Input configuration	differential		
Input impedance	1 MΩ 20 MΩ		range >±10 V range ≤±10 V
Auxiliary supply			for IEPE/ICP expansion plug
voltage	+5 V	±5%	independent of optional
available current	>0.26 A	>0.2 A	sensor supply, short circuit proof
internal resistance	1.0 Ω	<1.2 Ω	power per DSUB-plug

<sup>1</sup> When using the two-channel IEPE plug in combination with the analog inputs, which provide four channels per socket, only channels 1 and 3 can be used.



Voltage measurement			
Parameter	Value typ.	min. / max.	Remarks
Input ranges	1 1	.0 V, ±5V, ±2.5 V, . ±5 mV	
Maximum input voltage		-11 V to +15 V	between ±IN and CHASSIS; input range ≤±10 V
Gain error	0.02 %	0.05 %	of the reading
Gain drift	10 ppm/K·ΔT <sub>a</sub>	30 ppm/K·ΔT <sub>a</sub>	$\Delta T_a =  T_a - 25 \text{ °C} $ ; $T_a = \text{ambient temperature}$
Offset error	0.02 %	≤0.05 % ≤0.06 % ≤0.15 %	of the range, at 25 °C >±50 mV ≤±50 mV ≤±10 mV
Offset drift	$\pm 40  \mu V/K \cdot \Delta T_a$ $\pm 0.7  \mu V/K \cdot \Delta T_a$ $\pm 0.1  \mu V/K \cdot \Delta T_a$	$\pm 200  \mu V/K \cdot \Delta T_a$ $\pm 6  \mu V/K \cdot \Delta T_a$ $\pm 1.1  \mu V/K \cdot \Delta T_a$	range >±10 V range ±10 V to ±0.25 V range ≤±0.1 V $\Delta T_a =  T_a-25$ °C ; $T_a$ = ambient temperature
Nonlinearity	30 ppm	≤90 ppm	
Common mode rejection ranges ±50 V to ±25 V ±10 V to ±50 mV ±20 mV to ±5 mV	80 dB 110 dB 138 dB	>70 dB >90 dB >132 dB	Common mode voltage (DC60 Hz): ±50 V ±10 V ±10 V
Noise	3.6 μV <sub>rms</sub> 0.6 μV <sub>rms</sub> 0.14 μV <sub>rms</sub>	5.5 μV <sub>rms</sub> 1.0 μV <sub>rms</sub> 0.26 μV <sub>rms</sub>	bandwidth 0.1 Hz to 50 kHz 0.1 Hz to 1 kHz 0.1 Hz to 10 Hz

Current measurement with shunt plug				
Parameter	Value typ. min. / max. I		Remarks	
Input ranges	±50 mA, ±20 mA	, ±10 mA, ±5 mA,	50 Ω shunt in terminal plug	
	±2 mA, ±1	00 μA1 mA		
Shunt impedance	50	Ω	external plug ACC/DSUBM-I4	
Over load protection		±60 mA	permanent	
Maximum input voltage		-11 V to +15 V	between ±IN and CHASSIS	
Input configuration	differ	ential	50 Ω shunt in terminal plug	
Gain error	0.02 %	≤0.06 %	of reading	
		≤0.1 %	plus error of 50 Ω shunt	
Gain drift	+15 ppm/K·∆T <sub>a</sub>	+55 ppm/K·∆T <sub>a</sub>	$\Delta T_a =  T_a - 25 \text{ °C} $ ; $T_a = \text{ambient temperature}$	
Offset error	0.02 %	≤0.05 %	of the range	
Current noise			Bandwidth:	
	40 nA <sub>rms</sub>	70 nA <sub>rms</sub>	0.1 Hz to 50 kHz	
	0.7 nA <sub>rms</sub>	12 nA <sub>rms</sub>	0.1 Hz to 1 kHz	
	0.17 nA <sub>rms</sub>	0.3 nA <sub>rms</sub>	0.1 Hz to 10 Hz	



# **Technical Specs DI / DO / ENC / DAC**

# **Digital Inputs**

Parameter	Value	Remarks
Channels	8	common ground reference for each 4-channel group, isolated from the other input group
Configuration options	TTL or 24 V input voltage range	<ul> <li>configurable at the DSUB globally for 8 Bits:</li> <li>jumper from LCOM to LEVEL:         activates TTL-mode</li> <li>LEVEL unconnected: activates 24 V-mode</li> </ul>
Sampling rate	≤10 kHz	
Isolation strength	±50 V	tested ±200 V
		isolated to system ground, supply and channel-to-channel
Input configuration	differential	
Input current	max. 500 μA	
Switching threshold	1.5 V (±200 mV)	5 V level
	8 V (±300 mV)	24 V level
Switching time	<20 μs	
Supply HCOM	5 V max. 100 mA	electrically isolated from system (case), Configuration signal "LEVEL" is referenced to HCOM, LCOM
Terminal connection	DSUB-15	ACC/DSUBM-DI4-8



# **Digital outputs**

Parameter	er Value Remarks		
Channels / bits	8 bit		Group of 8 bits, galvanically isolated; common reference potential ("LCOM") for each group
Isolation strength	±5	0 V	to system ground (case, CHASSIS)
Output configuration		push-pull) or	configurable at the DSUB globally for 8 Bits:
	open	-drain	jumper from OPDRN to LCOM: totem pole
			OPDRN unconnected: open-drain
Output level	T	ΓL	internal, galvanically isolated supply voltage
	o max. U <sub>e</sub>		by connecting an external supply voltage U <sub>ext</sub> with "HCOM", U <sub>ext</sub> = 5 V to 30 V
State upon system power up	high impedance (High-Z)		Independent of output configuration (OPDRN-pin)!
Activation of the output stage following system start	upon first preparation of measurement		with initial states which can be selected in the experiment (High / Low) in the selected output configuration (OPDRN-pin)
Max. output current (typ.)	HIGH LOW		
TTL 24 V-logic open-drain	15 mA 0.7 A 22 mA 0.7 A 0.7 A		external clamp diode needed for inductive load
open-drain with intern. 5 V supply	160 mA		for all outputs
Output voltage	HIGH	LOW	for load current:
TTL	>3.5 V	≤0.4 V	I <sub>high</sub> = 15 mA, I <sub>low</sub> ≤0.7 A
24 V-logic (U <sub>ext</sub> = 24 V)	>23 V ≤0.4 V		I <sub>high</sub> = 22 mA, I <sub>low</sub> ≤0.7 A
Internal supply voltage	5 V, 160 mA (isolated)		available at terminals
Switching time	<10	0 μs	
Terminal connection	DSU	B-15	ACC/DSUBM-DO8



# **ENC4:** Pulse counter for incremental encoder

Parameter	Va	lue	Remarks
Channels		+ 1 acks)	four single-tracks or two two-track channels one index track
Measurement modes	Displacement (abs), Displacement (diff), Angle (abs), Angle (diff), Event, Frequency, Speed, Velocity, Time and Puls Time Measurement		only if the sampling rate is ≤ 1 ms
Sampling rate	≤50 kHz		per channel only one sampling rate for all 4 channels allowed
Time resolution of measurement	31.25 ns		counter frequency: 32 MHz
Data resolution	16 bits		
Input configuration	differ	rential	
Input impedance	100	) kΩ	
Input voltage range	±10	0 V	differential
Common mode input range	min11 V	max. +25 V	
Switching threshold	-10 V to	o +10 V	detection level selectable per channel
Hysteresis	min. 100 mV		selectable per channel
Analog bandwidth	500 kHz		-3 dB (full power)
Analog filter	Bypass (no Filter), 20 kHz, 2 kHz, 200 Hz		selectable (per-channel) 2 <sup>nd</sup> order Butterworth
Switching delay	500 ns		signal: 100 mV squarewave
CMRR	70 dB 60 dB	50 dB 50 dB	DC, 50 Hz 10 kHz
Gain error	<1 %		of input voltage range @ 25 °C
Offset error	<1 %		of input voltage range @ 25 °C
Overvoltage strength	±50 V		to system ground
Sensor supply	+5 V, 300 mA		not isolated (reference: GND, CHASSIS)
Terminal connection	DSUB-15		ACC/DSUBM-ENC4

# **Analog outputs**

Parameter	Value typ.	min. / max.	Remarks
Channels	4		
Output level	±10 V		
Load current	max. ±10 mA / channel		
Resolution	16-bit		15-bit, no missing codes
Non-linearity	±2 LSB	±3 LSB	
Max. output frequency	50 kHz		
Analog bandwidth	50 kHz		-3 dB, low pass 2nd order
Gain error	<±5 mV	<±10 mV	-40 °C to 85 °C
Offset error	<±2 mV	<±4 mV	-40 °C to 85 °C
Terminal connection	DSUB-15		ACC/DSUBM-DAC4



# **CAN FD Bus Interface**

Parameter	Value	Remarks
Number of CAN-nodes	2	one galvanically isolated node per connector
Terminal connection	2x DSUB-9	
Topology	bus	
Transfer protocol	configurable per software:  CAN FD (ISO Standard)  (max. 8 MBaud)  non-ISO CAN FD (Draft)  (max. 8 MBaud)	individually for each node current standard according ISO 11898-1:2015 former draft (Bosch)
	CAN High Speed (max. 1 MBaud) CAN Low Speed (max. 125 KBaud)	according ISO 11898 according ISO 11519
Operating principle	Multi Master principle	
Direction of data flow	sending and receiving	
Baud rate	5 kbit/s to 8 Mbit/s	configurable via software; maximum is depending on selected protocol (FD/High/Low Speed)
Termination	120 Ω	switchable by software for each node
Isolation strength	±60 V	to system ground and case
Direct access for configuration of imc CANSAS modules	yes	via the CAN node of the device with imc STUDIO (CAN High Speed Mode only)

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Note

**Remote Frame** 

imc devices actually does not support Remote Frames (RTR) according to CAN specification.

# **Contact imc**



#### **Address**

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## **Tech support**

If you have problems or questions, please contact our tech support:

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Internet: https://www.imc-tm.com/service-training/

## imc ACADEMY - Training center

The safe handling of measurement devices requires a good knowledge of the system. At our training center, experienced specialists are here to share their knowledge.

E-Mail: <u>schulung@imc-tm.de</u>

Internet: <a href="https://www.imc-tm.com/service-training/imc-academy">https://www.imc-tm.com/service-training/imc-academy</a>

#### **International partners**

You will find the contact person responsible for you in our overview list of imc partners:

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